



## Aerospace Repair Services

**Technical Data** 



## PW4000 Repair Program

### **Features**

We are committed to joint development partnerships with technology leaders in the aviation and aerospace industry. Our customers are world renowned manufacturers of airplanes, aircraft engines, helicopters, space launchers and satellites. International airlines and engine maintenance shops apply our competence in bearing diagnosis and repair.

The engine PW4000 is manufactured by Pratt & Whitney, Figure 1.



Figure 1: Main shaft bearing, engine PW4000.

# Engine variants and applications

The engine PW4000 is available in the following variants:

- PW4000/94"
- PW4000/100"
- PW4000/112"

The variants are used in these aircraft types:

#### **Applications**

PW4000/94"	PW4000/100"	PW4000/112"	
Airbus A300-600	Airbus A330-200	Boeing 777-200	
Airbus A310-300	Airbus A330-300	D Boeing 777-300	
Boeing 747-400	Airbus A330-200F	_	
Boeing 767-200			
Boeing 767-300			
Boeing MD-11	-	-	

### Certifications

FAG is a maintenance company with certification from the following civil aviation authorities:

- EASA, Repair Station No. DE.145.0127
- FAA, Repair Station No. F2GY854J
- CAAC, Repair Station No. F04900413
- TCCA, Repair Station No. 809-23.

# Main shaft and gearbox bearings

In engine PW4000 there are several approved bearing types for each location, see table.

#### Overview - Bearing locations and bearing types

Main shaft bearings		Gearbox bearings	
Bearing locations,	Part	Bearing locations,	Part
bearing types	number	bearing types	number
#1B	50B110	UTS	51G991
	50B234		51G992
	50B239		51G993
	51B156		52G246
	50B797		51G987
	50B798		51G988
	51B175		51G989
	53B031		52G245
	53B140	GB	50G866
	50B910		52G249
	50B927		52G000
#1,5R	50A022		50G404
	50A092		52G247
	50A093		50G115
	51A653		52G007
#2B	50A095		52G248
	50A096		71R026
	51A654		70R024
	52A139		51R167
#3R	51A726		70R034
	50A128		70R782
	52A115		51R168
	52A129		70R735
#4R	50P000		51R171
	50P001		70R222
	50P005		70R877
	50P395		51R169
	50P394		70R601
	50P387		70R865
	-		51R170
	-		70R621

B = Ball bearings R = Roller bearings UTS = Upper tower shaft bearings GB = Gearbox bearings

The standard turn around time is 18 calendar days between receipt and despatch at FAG.

Every care has been taken to ensure the information in this publication is correct but no liability can be accepted for any errors of omissions. We reserve the right to make technical changes.

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